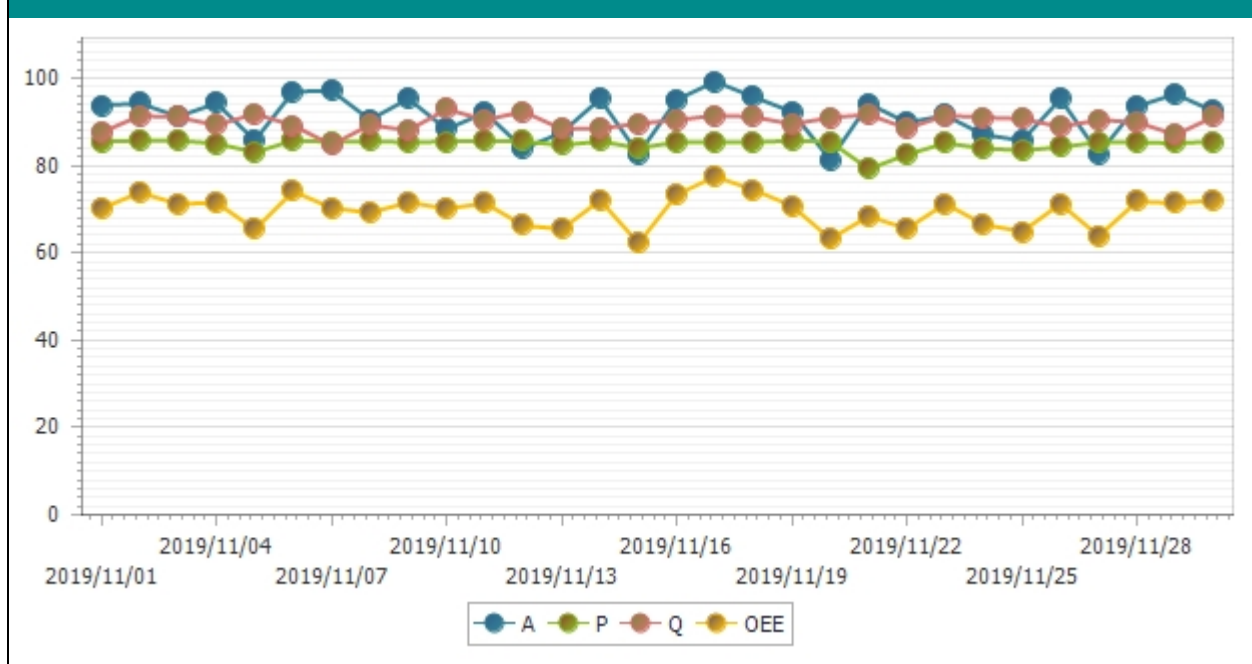


OEE Report

Machine : CNC1
 Shift : 08.00-22.00
 Break : 12.15-13.00, 17.15-18.00

Trend Chart



Date	%A	%P	%Q	%OEE
2019/11/01	93.76	85.44	87.57	70.15
2019/11/02	94.25	85.73	91.37	73.83
2019/11/03	91.22	85.69	91.05	71.17
2019/11/04	94.23	85.05	89.22	71.5
2019/11/05	85.75	83.01	91.85	65.38
2019/11/06	96.91	85.73	89.16	74.07
2019/11/07	97.14	85.41	84.76	70.32
2019/11/08	90.5	85.56	89.3	69.15
2019/11/09	95.28	85.34	88.04	71.59
2019/11/10	88.29	85.48	92.9	70.11

OEE Report

Date	%A	%P	%Q	%OEE
2019/11/11	92.15	85.67	90.43	71.39
2019/11/12	83.87	85.56	92.35	66.27
2019/11/13	87.53	84.64	88.36	65.46
2019/11/14	95.24	85.53	88.44	72.04
2019/11/15	82.6	84.01	89.63	62.2
2019/11/16	95.08	85.35	90.4	73.36
2019/11/17	99.21	85.39	91.46	77.48
2019/11/18	95.71	85.31	91.15	74.42
2019/11/19	92.32	85.71	89.45	70.78
2019/11/20	81.32	85.46	90.96	63.21
2019/11/21	94.14	79.22	91.67	68.37
2019/11/22	89.83	82.49	88.48	65.56
2019/11/23	91.48	85.13	91.46	71.23
2019/11/24	87.04	83.96	91.01	66.51
2019/11/25	85.72	83.43	90.71	64.87
2019/11/26	95.22	84.2	88.83	71.22
2019/11/27	82.74	85.34	90.45	63.87
2019/11/28	93.6	85.33	89.89	71.79
2019/11/29	96.33	85.09	87.06	71.36
2019/11/30	92.41	85.51	91.15	72.03